

# High activity catalysts for the total oxidation of naphthalene based on mesoporous CeO<sub>2</sub> modified with low levels of copper

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## Abstract

Cu-CeO<sub>2</sub> catalysts with low Cu-loadings present high catalytic activity and also clean combustion, as only CO<sub>2</sub> was detected as a reaction product, for the total oxidation of naphthalene (Np). The improved behaviour has been related to the presence of one specific O-species, which corresponds to defective oxides or to surface oxygen ions with low coordination.

## 1. Introduction

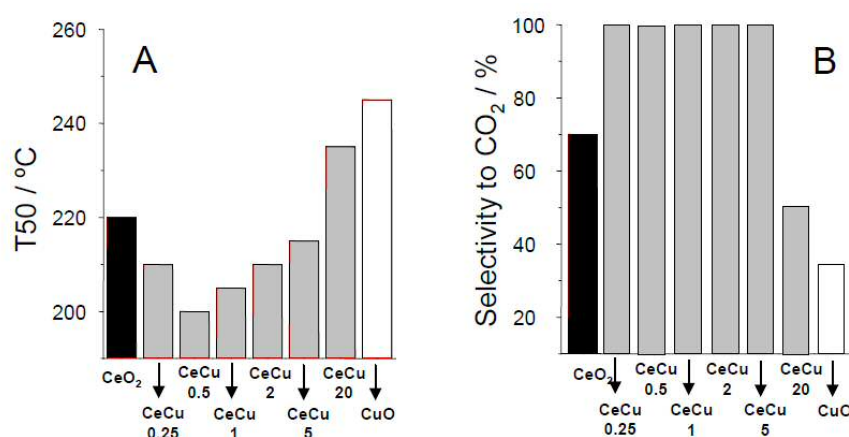
An important family of VOCs is the Polycyclic Aromatic Hydrocarbons (PAHs) [1]. Naphthalene is usually considered as a model PAH compound, since it is one of the most abundant PAH in flue gases, the simplest and the least toxic of them. Among the non-noble metal catalysts reported for the total oxidation of Np, CeO<sub>2</sub> is one of the most (if not the most) efficient catalysts. In order to increase the activity of CeO<sub>2</sub> catalysts different preparation methods, in order to modify the crystallite size, the specific surface area or the number of oxygen vacancies, have been reported [2]. In the present work we have explored the modification of the mesoporous CeO<sub>2</sub> characteristics by adding a small amount of copper (chemical element with redox and basic properties) and its effect on catalytic behaviour has been evaluated.

## 2. Experimental

Mesoporous cerium oxide and copper doped cerium oxide have been prepared using polyethylene glycol. The heat treatment was in air at 600°C. The reaction feed consisted in all cases of ca. 450 vppm naphthalene in a mixture of 20 vol.% oxygen and 80 vol.% helium. A total flow rate of 50 ml•min<sup>-1</sup> was used and the catalysts occupied a constant volume, giving a GHSV of ca. 75000 h<sup>-1</sup> for all the catalysts. The catalysts synthesized have been characterized by several techniques: N<sub>2</sub>-adsorption, XRD, Raman spectroscopy, XPS, and FT-IR spectroscopy.

## 3. Results and discussion

Figure 1 shows the T50 values (reaction temperatures for a yield to CO<sub>2</sub> of 50%) for pure CeO<sub>2</sub>, pure CuO and Cu-doped CeO<sub>2</sub> catalysts. As can be seen the mixed Cu-CeO<sub>2</sub> with low Cu contents (Cu/Ce at. ratio between 0.0025 and 0.02) present the lowest T50 and consequently the highest activity. An excess of copper leads to a decrease in the catalytic activity. Additionally, in brackets it is shown the selectivity to CO<sub>2</sub> (at 20% conversion). Pure CuO, pure CeO<sub>2</sub> and the Cu-CeO<sub>2</sub> catalyst with a Cu/Ce ratio of 0.2 apart from CO<sub>2</sub> yielded other by-products, such as phenanthrene, naphthalene dione, dimethyl phthalate, benzene, alkyl benzenes, benzaldehyde, toluene and xylenes, some of which are highly toxic. Conversely, Cu-doped CeO<sub>2</sub> catalysts with Cu/Ce at. ratios from 0.25 to 5% were totally selective to CO<sub>2</sub>.



**Figure 1. Influence of the Cu/Ce at. ratio on the T50 (A) and on the selectivity to CO<sub>2</sub> (B) during the naphthalene oxidation. Note: CeCu<sub>x</sub> corresponds to a Cu/Ce at. ratio of x/100.**

Copper used in this synthesis has been incorporated into the CeO<sub>2</sub> lattice, as confirmed by the decrease of the CeO<sub>2</sub> lattice parameter, producing a higher density of oxygen defect sites. Related to this, the proportion of one specific O-species which corresponds to defect oxides or to surface oxygen ions with low coordination has increased. These surface oxygen defects are very reactive and can easily activate the reactants, in this case naphthalene and oxygen, increasing the activity and also the selectivity to carbon dioxide.

#### 4. References

1. Luxemburg: Office for Official Publications of the European Communities, PAH Position Paper, 2001 ISBN92-894-2057-X
2. Begoña Puertolas, Benjamin Solsona, Said Agouram, Ramon Murillo, Ana Maria Mastral, Asuncion Aranda, Stuart H. Taylor, Tomas Garcia. Appl. Catal. B: Environ. 93 (2010) 395–405